

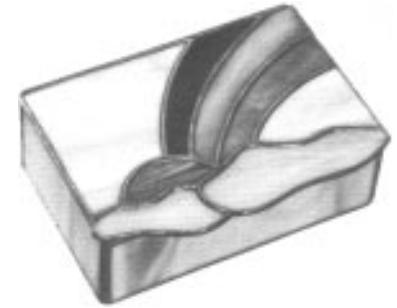


**Spectrum
Glass**
Pattern of the
Month

CUT 2
SIDES
F

"Rainbow Box"

by Sierra Glass Works
Placerville, CA



CUT 2
FRONT & BACK
F

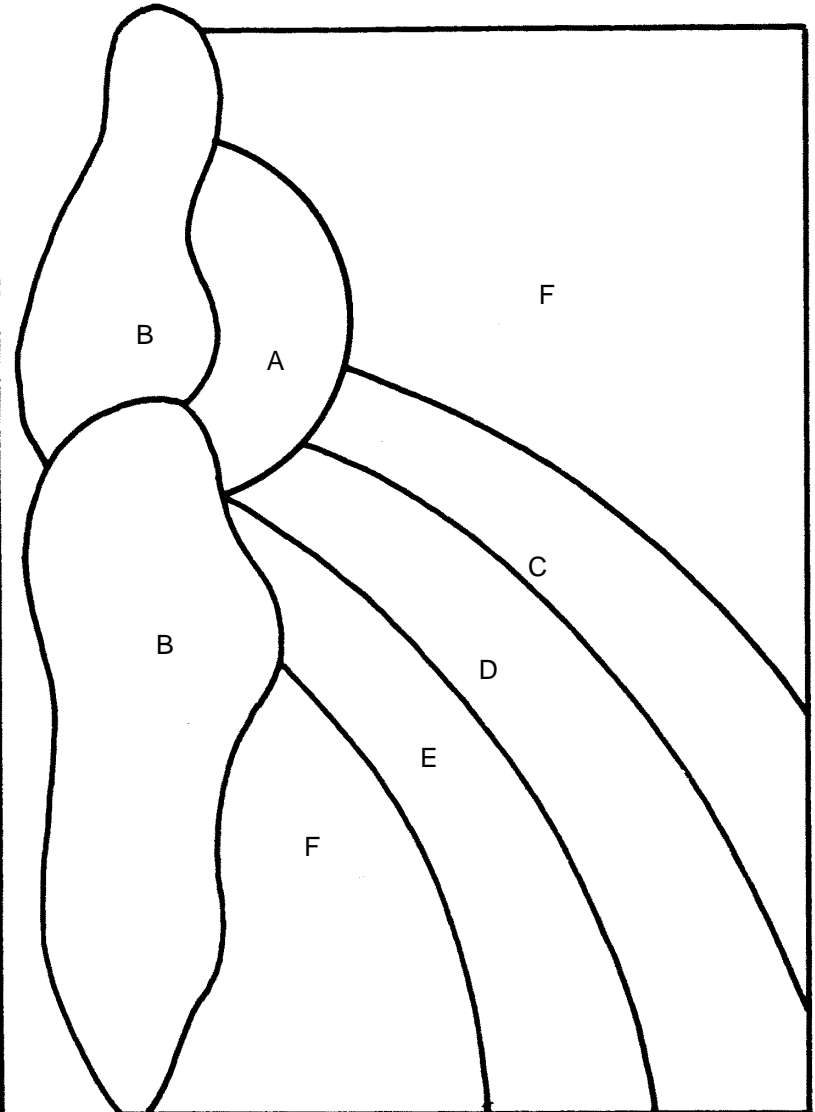
CUT 2
BOTTOM
F

Instructions:

1. Foil glass with 7/32" copper foil.
2. Assemble and solder box top.
3. Cut 3/32 hinge tube to 5-1/2". Solder hinge tube to center rear edge of box top.
4. Hold left side in place over bottom, tack solder in lower corners. Hold front in place and tack solder lower corners. Tack upper corner to left side. Tack right side in place. Tack back in place.
5. Solder all seams. Use blocks of wood (etc.) to keep seams level while soldering.
6. Cut 1/16" brazing rod to 7". Insert into hinge tube. Bend both ends of rod to a 90° angle. Place box top on bottom. Strip solder from rear seams of bottom for hinge rod. Place rod into seams and solder in place.
7. Antique and clean.

Spectrum Glass Color Suggestions

A. 379-1s	Orange Opal
B. 307s	White Opal
C. 359-1s	Red Opal
D. 375-1s	Orange Opal
E. 365-1s	Yellow Opal
F. 833-51s	Blue Opal



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